

Material - BS EN 10213 GX2CrNi19-11

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - BS EN 10213 GX2CrNi19-11 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Plate, Tubes and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.		
Silicon	Si %	1.500 max.	Normalizing or Quenching or Solution Annealing	
Manganese	Mn %	2.000 max.		
Phosphorus	Р%	0.035 max.		Solution Annealing
Sulphur	S %	0.025 max.		
Chromium	Cr %	18.000 - 20.000		
Nickel	Ni %	9.000 - 12.000		
Copper	Cu %	0.500 max.		
Nitrogen	N %	0.200 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	210 min.
-	-	-	Yield Strength in Mpa	165 min.
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	80 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
1.4309	ISO	International	Casting	
GX2CrNi19-11	ISO	International	Casting	
A 743 Grade CF-3	ASTM	USA	Casting	
A 743 J92500	ASTM	USA	Casting	
A 744 Grade CF-3	ASTM	USA	Casting	
GX2CrNi19-11	SFS	Finland	Casting	
GX2CrNi19-11	DIN	Germany	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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